



Dart Hawkesbury  
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada  
Tel (613) 632-5200

## Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit
PO039126	ACI001-VC	15	1	Net 30	M6061T6B1.000X1.750	6061T6 Bar 1.000 X 1.750 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft				12	3/12/2018	12		S050156	Stock	3/12/2018	\$ 20.17 / ft
Total:										12		12					

Plex 3/12/2018 11:41 AM Dart.Dubois.Pascal



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# **PURCHASE ORDER** **PO039126**

**Supplier:** ACI001-VC  
Acier Ouellette Inc.  
935 Boul. Du Havre  
Valleyfield  
QC  
J6S 5L1 Canada  
Phone: 800 667 4248  
Fax: 450 377 5696

**PO No:** PO039126

**PO Date:** 2/26/18

**Due Date:** 3/2/18

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Lavoie, Chantal  
clavoie@dartaero.com

**E-MAILED**

**FEB 27 2018**

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**Via:** Ground

**Pynt Terms:** Net 30

**Freight Terms:**

**Special Comments:** quotation no: sou0087982

## **Items**

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M4140H-R1.000		4140 round bar 1.00 : AISI 4140H ROUND BAR PER AISI 4140OR ASTM A304-02/-A-434- BC/-A193-03-GRADE B7/- A29-03/-A322-91 OR UNS#-G41400 MINIMUM ULTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD TENSILE STRENGTH=66KSI	Firmed	3/2/18	12 ft	0 ft	12 ft	\$4.664/ft	\$55.97
2	M304B0.500X6.000		304 Bar 0.500 X 6.000" : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/2/18	6 ft	0 ft	6 ft	\$45.48666/ft	\$272.92
3	M304B0.625X6.000		304 Bar 0.625 X 6.000" : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/2/18	6 ft	0 ft	6 ft	\$55.83333/ft	\$335.00
4	M304S11GA		304/316 0.125 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	3/2/18	96 sf	0 sf	96 sf	\$12.2298/sf	\$1,174.06

**MAR 07 2018**

**MAR 07 2018**

**MAR 07 2018**

**MAR 07 2018**

## PURCHASE ORDER

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5	M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	3/2/18	64 sf	0 (sf)	64 sf	\$5.355/sf	\$342.72
							64		MAR 07 2018	
6	M304S16GA		304/316 Sheet .063 : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	3/2/18	192 sf	0 (sf)	192 sf	\$6.508625/sf	\$1,249.66
							192		MAR 07 2018	
7	M304S20GA		304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	3/2/18	96 sf	0 (sf)	96 sf	\$3.9085416/sf	\$375.22
							96		MAR 07 2018	
8	M304R5.500		304 SS Round bar 5.500 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/2/18	8 ft	0 (ft)	8 ft	\$310.625/ft	\$2,485.00
							8		MAR 07 2018	
9	M304R0.625		304 SS Round bar 0.625 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/2/18	24 ft	0 (ft)	24 ft	\$2.6591666/ft	\$63.82
							26		MAR 07 2018	
10	MT-A513-T-0.625W0.095		A513 Seamless Alloy Steel Round Tubing 0.625"dia. x 0.095" Wall	Firmed	3/2/18	20 ft	0 (ft)	20 ft	\$2.9595/ft	\$59.19
							22		MAR 09 2018	
11	MT-A513-T-0.750W0.095		A513 Seamless Alloy Steel Round Tubing 0.75"dia. x 0.095" Wall	Firmed	3/2/18	20 ft	0 ft	20 ft	\$2.4095/ft	\$48.19
							23		MAR 09 2018	
12	MT-A513-T-1.000W0.120		A513 Seamless Alloy Steel Round Tubing 1"dia. x 0.120" Wall	Firmed	3/2/18	20 ft	0 (ft)	20 ft	\$2.4695/ft	\$49.39
							23		MAR 07 2018	
13	M6061T6B2.000X01.250		6061-T6 Bar 2.00 X 1.25 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/2/18	12 ft	0 (ft)	12 ft	\$10.1125/ft	\$121.35
							12		MAR 07 2018	

## PURCHASE ORDER

Items											
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price	
14	M6061T6B0.750X04.000		6061-T6 Bar .750 X 4.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/2/18	12 ft	0 ft	12 ft	\$10.429166/ft	\$125.15	
							12			MAR 07 2018	
15	M6061T6B1.000X1.750		6061T6 Bar 1.000 X 1.750 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	3/2/18	12 ft	0 ft	12 ft	\$20.16666/ft	\$242.00	
							12			MAR 12 2018 DAS 11 9-89	
16	M304B0.750X2.500		304 Bar .750 X 2.50 : MATERIAL: AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	3/2/18	36 ft	0 ft	36 ft	\$25.241944/ft	\$908.71	
							36			MAR 07 2018	
17	M6061T6S.050		6061-T6 .050 Sheet : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	3/2/18	96 sf	0 sf	96 sf	\$3.3095833/sf	\$317.72	
							96			MAR 07 2018	
18	M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	3/2/18	32 sf	0 sf	32 sf	\$9.92875/sf	\$317.72	
							32			MAR 07 2018	
19	M1018R0.313		1018-1025 Round Bar .313 : MATERIAL: AISI 1018-1025 ROUND BAR M1010S20GA AS PER MIL-S-7097 OR ASTM A108 receive ft	Firmed	3/2/18	12 ft	0 ft	12 ft	\$0.4958333/ft	\$5.95	
							12			MAR 07 2018	
20	M1018B1.000X1.000		1010-1025 Steel Bar 1.000 X 1.000 : MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR OR CSA G40-21 38W/44W/50W/60W/70W CSA G40-21 OR 38W/44W/50W/60W/70W	Firmed	3/2/18	12 ft	0 ft	12 ft	\$3.6025/ft	\$43.23	
							12			MAR 07 2018	

Plex 2/26/18 2:10 PM dart.lavoie.chantal

2/26/2018

## PURCHASE ORDER

Items									
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)
									Extended Price
Grand Total:									\$8,592.96

## Order Notes

## Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)  
A026 certification of material conformance  
A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.



Plex 2/26/18 2:10 PM dart.lavoie.chantal



## DELIVERY - CLIENT

Copy CO00075987

### ACIER OUELLETTE INC.

935, Boul. du Havre  
Salaberry de Valleyfield (Québec) J6S 5L1  
Tél.: 450-377-4248 Mtl.: 514-336-4248 Ext.: 800-667-4248  
Fax: 450-377-5696 Mtl.: 514-336-4246 Ext.: 866-456-4242

Customer N° CLI0001056  
Date 2018/02/27  
Delivery date **2018/03/12**  
Your order N° 39126  
Processed by Josianne Bourdon  
Salesman  
Carrier OUELLETTE VALLEYFIELD  
Credit Terme Net 30 Days  
Page 1

**Billed to**  
DART AEROSPACE LTD  
1270 , ABERDEEN ST.  
HAWKESBURY, Ontario, K6A 1K7

**Shipped to**  
  
, Ontario,  
  
Att : CHANTAL LAVOIE Tél.: 613-632-5200

**Instruction** F-M

**Delivery Route** 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
<b>1</b> FLAT ALU 1 X 1 3/4 6061-T6 NS FAL-1134 <b>10147</b>  <i>1 X 12'</i> <i>HEAT: 201801095</i> <i>AC13909-JG-08/03</i>	24.67	12.00	PI_\$CLB		1 X 12'		121				MAR 12 2018  DAS 11 8-89

#### Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

**Total Weight (Lbs) :** 24.67

**NIR : R-109516-6**

**Total (\$CAD)**

Prepared By :	Verified By : <i>MM</i>	Delivered By : <i>MM</i>	Time	Customer's Signature	Date <i>180312</i>
---------------	----------------------------	-----------------------------	------	----------------------	-----------------------

# CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

CO. 75987  
DART

PO. 13909

Page 01 of 02

Certification Date  
8-MAR-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

Invoice Number  
T376783

AC00013909

PART NUMBER/NUMÉRO DE PIÈCE

513724

**SOLD TO:** ACIER OUELLETTE INC. **SHIP TO:** ACIER OUELLETTE INC.  
**VENDU À:** DIVISION SALABERRY DE VALLEYFIELD **EXPÉDIENT À:** DIVISION SALABERRY DE VALLEYFIELD  
935, BOUL. DU HAVRE 935, BOUL. DU HAVRE  
SALABERRY-DE- VALLEYFIELD QC J6S 5L1 SALABERRY-DE- VALLEYFIE QC J6S

Description: 6061-T6511 EXTRUDED BAR AMS QQ-A-200/8

1 X 1-3/4 RECT X 12

HEAT: 201801095

ITEM: 513724

Line Total: 25 LB

Specifications:  
QQ A 200/8

ASTM B221 14

AMS QQA 200/8

## ALUMINIUM CHEMICAL ANALYSIS

### DESCRIPTION:

	SI	FE	CU	MN	MG	CR	ZN	TI
MIN	0.4		0.15		0.8	0.04		
MAX	0.8	0.7	0.4	0.15	1.2	0.35	0.25	0.15

OTHERS : EACH TOTAL  
0.05 0.15 AL REMAINDER

RCPT: R395897

COUNTRY OF ORIGIN : USA

## MECHANICAL PROPERTIES

DESCRIPTION	YLD STR KSI	ULT TEN KSI	%ELONG IN 02 IN	%RED IN AREA	HARDNESS
	45.7	49.0	16.0		
	48.2	51.5	17.7		

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.  
The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport n'a rencontré les spécifications décrites ci-haut.

JOANNE DESPRES

MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ

# CERTIFICATE OF TEST CERTIFICAT D'ESSAIS

Page 02 of 02

Certification Date  
8-MAR-2018

CUSTOMER ORDER NUMBER  
NUMÉRO DE COMMANDE DU CLIENT

AC00013909

Invoice Number  
T376783

PART NUMBER/NUMÉRO DE PIÈCE  
513724

<b>SOLD TO:</b>	ACIER OUELLETTE INC.	<b>SHIP TO:</b>	ACIER OUELLETTE INC.
<b>VENDU À:</b>	DIVISION SALABERRY DE VALLEYFIELD	<b>EXPÉDIÉ À:</b>	DIVISION SALABERRY DE VALLEYFIELD
	935, BOUL. DU HAVRE		935, BOUL. DU HAVRE
	SALABERRY-DE- VALLEYFIELD QC J6S 5L1		SALABERRY-DE- VALLEYFIE QC J6S

Description: 6061-T6511 EXTRUDED BAR AMS QQ-A-200/8  
1 X 1-3/4 RECT X 12' Line Total: 25 LB

HEAT: 201801095 ITEM: 513724

COMMENTS  
MELTED AND MFG IN THE USA

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-haut-mentionnées sont transcrites du certificat d'essais du manufacturier après vérification de l'état complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession./Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.



MANAGER QUALITY ASSURANCE  
GÉRANT DE L'ASSURANCE QUALITÉ



## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6B1.000X1.750  
 DATE: MAR 12 2018

PO / BATCH NO.: 039126/5050156

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 12'  
 QUANTITY INSPECTED: 12'  
 QUANTITY REJECTED: 0'

THICKNESS ORDERED: 1.000  
 THICKNESS RECEIVED: 1.000  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>ASTM B221</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	<u>Heat # 201801095</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	<input checked="" type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

<b>QC 18 INSPECTION</b>	<b>ENGINEERING SIGNOFF (if required)</b>
INSPECTED BY: <u>DAS 11</u> DATE: <u>9-89 MAR 12 2018</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

SPECIFICATION: QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160)  
OR ASTM B211 OR ASTM B221

PART NUMBER: M6061T6B T.TTT X WW.WWW  
THICK WIDTH

WHERE "T.TTT" = THICKNESS IN INCHES  
"WW.WWW" = WIDTH IN INCHES

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

**RELEASED**  
2009-09-03

B	REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1)	CP	09.07.13
A	NEW ISSUE	DS	01.06.08
REV	DESCRIPTION	BY	DATE
DESIGN	DS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JP	DRAWING NO. <b>M6061T6B</b>	
CHECKED	JS	REV. B SHEET 1 OF 1	
MFG. APPR.	MP	TITLE <b>6061-T6 BAR</b>	
APPROVED	MP	SCALE NTS	
DE APPR.	MP	DATE <b>09.07.13</b>	
<small>COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT NOTICE TO DART AEROSPACE LTD.</small>			